


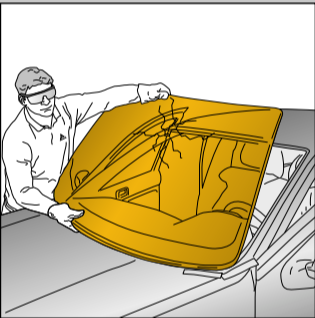
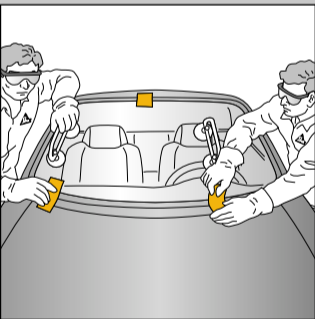
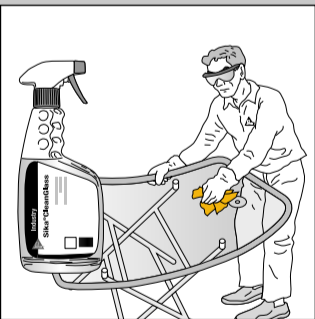
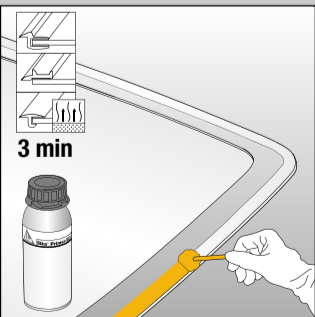
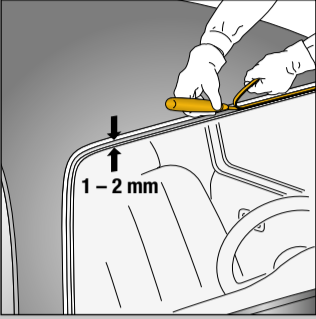
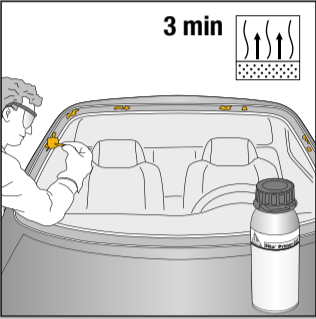
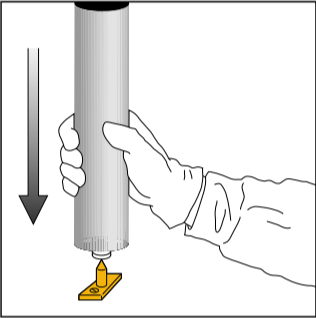





ALL BLACK PROCESS AUTO GLASS REPLACEMENT

- 1  ■ Remove all decorative trims
- 2  ■ Cover the aperture with masking tape
- 3  ■ Cut out damaged windshield using an electrical knife, cutting wire, cold knife etc.
- 4  ■ Remove damaged windshield
- 5  ■ Dry fit new windshield
- 6  ■ Clean the new windshield with Sika® Cleaner G+P
- 7  ■ Prime the bonding surface of the glass using Sika® Primer-207
- 8  ■ Trim back the remaining adhesive bead to 1 - 2 mm
- 9  ■ Cover any minor damage to paint work using Sika® Primer-207. In case of larger areas contact your body shop or refer to the car manufacturer's specification
- 10  ■ Open the cartridge or the unipack
- 11  ■ Apply a triangular bead of adhesive either to the glass or the aperture
- 12  ■ Place the windshield in position within the open time of the adhesive
- 13  ■ Refit trims and mouldings



BONDING SURFACE	PRETREATMENT STEPS
Float Glass and Ceramic coated Glass*	●
Bare Metal Scratch < 5 cm ²	●
Bare Metal 5 cm ² to 150 cm ²	●●
Intact OEM Paint	●
Repair Paint (after complete curing of paint)	●
PVC/RIM Encapsulation	●
Fresh Cut Bead	Optional / ●
Pre-applied adhesive system	Optional / ●
Polycarbonate**	●
PMMA**	●

● = Sika® Primer-207

* Glass pad must be clean of dirt and dust. Potential contamination must be removed, eg. by using Sika® PowerClean Aid.

** Coating must be removed prior to use, only for temporary glazing, UV-protection required.

Our most current General Sales Conditions shall apply.
Please consult the most current local Product Data Sheet prior to any use.

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BUILDING TRUST

